



XPs-hf PLURAL COMPONENT SYSTEMS
Total Solution to Get the Job Done

Which XPs-hf System is right for you?

	XP70s-hf	XP50s-hf
Max Fluid Pressure	7100 - 7250 psi	4750 - 5000 psi
Flow Rate	3 gal/min	4 gal/min

Ordering Information

All XP skid units include the following: (2) 25 gallon heated hoppers with 3000W immersion heaters, (2) 5:1 Monark feed pumps with feed hose and wye strainer A and B proportioner inlets, (2) Xtreme-Duty agitators for A and B tanks, (1) Solvent flush pump, (2) 5400 W Viscon HF primary fluid heaters for A and B materials, 5-zone wiring junction box with on/off switches for each heat zone, Mix manifold with static mixer and 35 ft. (10.7 m) of spray line and XTR spray gun with 519 tip, insulated handle and 4-finger trigger. All units are rated for non-hazardous locations.

XP50s-hf, 5000 psi (345 bar) max working pressure and approximately 4 gpm (15 lpm) @ 40 cycles/min

- 578101 1:1 mix ratio, 48:1 pressure ratio, Viscon HP hose heater and circ. kit
- 578102 1:1 mix ratio, 48:1 pressure ratio
- 578201 2:1 mix ratio, 48:1 pressure ratio, Viscon HP hose heater and circ. kit
- 578202 2:1 mix ratio, 48:1 pressure ratio
- 578301 3:1 mix ratio, 53:1 pressure ratio, Viscon HP hose heater and circ. kit
- 578302 3:1 mix ratio, 53:1 pressure ratio
- 578401 4:1 mix ratio, 57:1 pressure ratio, Viscon HP hose heater and circ. kit
- 578402 4:1 mix ratio, 57:1 pressure ratio

XP70s-hf, 7250 psi (500 bar) max working pressure and approximately 3 gpm (11 lpm) @ 40 cycles/min

- 577101 1:1 mix ratio, 73:1 pressure ratio, Viscon HP hose heater and circ. kit
- 577102 1:1 mix ratio, 73:1 pressure ratio
- 577201 2:1 mix ratio, 76:1 pressure ratio, Viscon HP hose heater and circ. kit
- 577202 2:1 mix ratio, 76:1 pressure ratio
- 577301 3:1 mix ratio, 71:1 pressure ratio, Viscon HP hose heater and circ. kit
- 577302 3:1 mix ratio, 71:1 pressure ratio
- 577401 4:1 mix ratio, 76:1 pressure ratio, Viscon HP hose heater and circ. kit
- 577402 4:1 mix ratio, 76:1 pressure ratio

Skid Based Solutions for the Highest Demand Applications

The XPs-hf systems combine the XP™ Sprayers with the powerful XL 10000™ air motor. The XPs-hf Systems help to reduce waste, speed up cure times and improve mix ratio. With the durable, agitated heated tanks, your coatings will obtain the best conditioning to meet the highest demand applications – making you more productive.

5:1 Monark® Feed Pump

- Tank length for convenience
- Feed lines with wye strainer
- Feeds high viscosity coatings

Xtreme-Duty™ Agitator

- Back-gearred with wide-paddled blades
- Mixes high viscosity coatings

25 gal SST Heated Tank

- Double-walled construction
- 3000W heaters
- Conditions high viscosity coatings

Xtreme-style XP™ Pump Lowers

- Quick knock-down
- Easy to maintain
- Two metering pumps instead of three on traditional designs
- Fewer repair parts

Pre-wired Junction Box

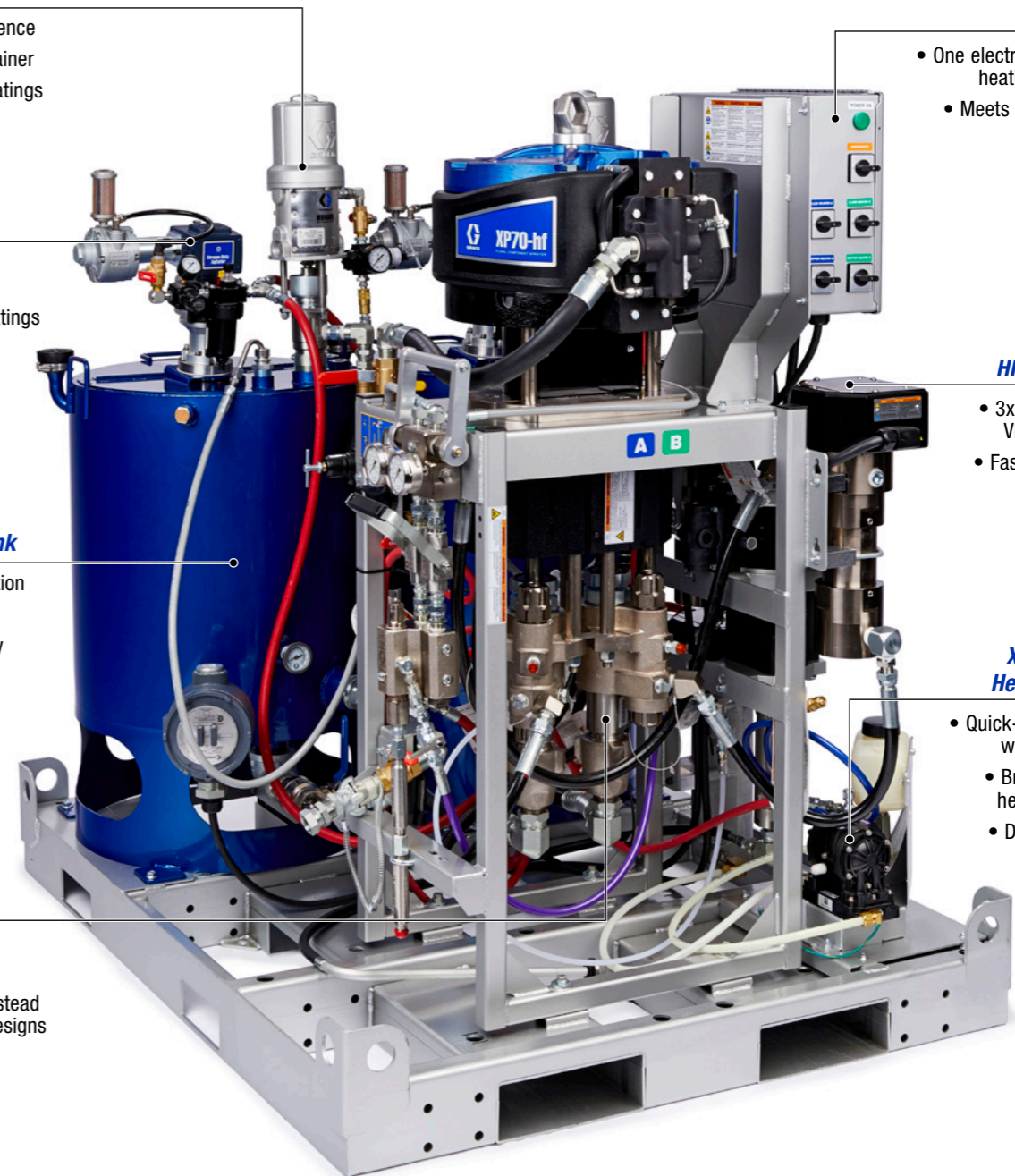
- One electrical input for all heating components
- Meets global electrical standards

Viscon® HF Fluid Heater

- 3x more flow than Viscon HP Heater
- Fast heat-up times

Xtreme-Wrap™ Heated Hose Kit

- Quick-disconnects for water/glycol lines
- Brass fittings and heavy-duty tubing
- Durable with fast heat-up times



➔ **Contact us today!**

Visit www.graco.com to learn more or have a Graco representative contact you.